

12

**EUROPEAN PATENT SPECIFICATION**

45 Date of publication of patent specification: 21.03.90

51 Int. Cl.<sup>5</sup>: **A 61 K 9/54**

71 Application number: **86108447.3**

72 Date of filing: **20.07.83**

80 Publication number of the earlier application in accordance with Art. 76 EPC: **0 100 061**

54 **Method for making pharmaceutical combination composition in granularly heterogenous solid unit dosage form with enhanced bioavailability.**

30 Priority: **27.07.82 US 402279**  
**06.01.83 US 456311**

43 Date of publication of application:  
**07.01.87 Bulletin 87/02**

45 Publication of the grant of the patent:  
**21.03.90 Bulletin 90/12**

64 Designated Contracting States:  
**AT BE CH DE FR GB IT LI LU NL SE**

56 References cited:  
**AT-B- 347 039**  
**BE-A- 555 932**  
**FR-A-1 515 061**  
**US-A-3 081 230**  
**US-A-3 487 152**

70 Proprietor: **Mylan Pharmaceuticals, Inc.**  
**781 Chestnut Ridge Road**  
**Morgantown West Virginia 26505 (US)**

72 Inventor: **Blume, Cheryl D., Dr.**  
**2902 Whittington Place**  
**Tampa FL 33618 (US)**  
Inventor: **Bonner, Paul Hamilton**  
**1362 Headlee Ave.**  
**Morgantown West Virginia 26505 (US)**

74 Representative: **UEXKÜLL & STOLBERG**  
**Patentanwälte**  
**Beselerstrasse 4**  
**D-2000 Hamburg 52 (DE)**

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European patent convention).

Courier Press, Leamington Spa, England.

**EP 0 207 405 B1**

## Description

## Field of the Invention

This invention relates to a novel method for making pharmaceutical compositions in granularly heterogeneous solid unit dosage form composed of two or more active ingredients which differ significantly from each other in their relative hydrophobic and/or hydrophilic characteristics and/or physiological fluid solubilities.

## Description of the Prior Art

The preparation of pharmaceutical compositions having two or more active ingredients has been and is a common requirement in medicine. Frequently, ingredients may be simply combined without difficulties pertaining to stability or bioavailability. In other instances, the respective active ingredients have the capability of interacting with each other, introducing stability problems even in solid preparations, which then require special preparatory measures. In other instances, care must be taken to ensure that the bioavailability of the active ingredients in pharmaceutical combination preparations is not adversely affected by each other by the various pharmaceutically acceptable but inert components which typically must be included in the composition when formulated into tablet or capsule form.

The present invention is concerned with pharmaceutical preparations having at least two active ingredients, at least one of which is sparingly soluble in aqueous physiological fluids, and which also significantly differ from each other in their respective hydrophobicities or hydrophilicities. In such compositions, the active ingredient must typically be made available in very finely divided form to provide maximum surface area in order to aid the dissolution thereof in the physiological fluids. However, when one of the ingredients has hydrophobic characteristics, it appears that the fine particles of that ingredient will tend to cover the surface of the finely divided particles of a second, relatively hydrophilic ingredient, and thus significantly depress the ability of the latter ingredient to enter into solution in the body fluid.

Indeed, it is sometimes the case that the relatively hydrophobic ingredient must be used in a relatively greater weight amount than the relatively hydrophilic ingredient, and thus statistically the hydrophilic particles will very significantly tend to be coated or covered by the greater number of fine hydrophobic particles, in a kind of small agglomerate particle formed during tableting or granulation procedures employed for making up an individual dose formulation, particularly in either tablet or capsule form. The result is that the bioavailability of the hydrophilic material is adversely affected, depressed, and the formulations exhibit erratic behavior in terms of the amount of medication actually received by the patient. This can cause grave difficulties in the treatment of serious illnesses. At times, also, the hydrophobic material itself in such compositions is also only erratically bioavailable.

In any event, in such compositions the pharmacological goals are to make each of the ingredients maximally bioavailable, at the lowest administered dose level possible, and preferably in a single tablet or capsule (rather than multiple tablets or capsules). Further, the formulation should also be such that the bioavailability level of the ingredients should be desirably uniform, i.e. with a relatively low coefficient of variation when multiple patient responses are statistically analyzed.

A case in point illustrating these problems is the antihypertensive medication combination of hydrochlorothiazide and triamterene in which hydrochlorothiazide is the relatively hydrophilic and triamterene is the relatively hydrophobic active ingredient.

Hydrochlorothiazide is a known single entity pharmaceutical for administration to human patients in order to provide diuretic and antihypertensive medication and treatment. In addition to producing beneficial effects on hypertension, the diuretic action serves to relieve edema caused by renal, cardiac, hepatic ineffectiveness or other causes.

However, one of the problems which arises when thus administering single-entity hydrochlorothiazide is that this medication also tends to cause a loss of potassium from the patient, which may be excessive, and which may thereby create an undesired hypokalemic condition. Among the undesired results of hypokalemia in the patient are muscle weakness, general fatigue and an exaggeration of the cardiac responses to various drugs which may also be administered to the patient. While potassium supplements have been prescribed, this may cause further adverse side effects such as gastro-intestinal tract lesions, forming a site for possible ulceration and possible perforation, etc.

It has also been known to administer hydrochlorothiazide in combination with the administration of triamterene. The latter compound has the capability of resisting hypokalemia by retarding the discharge of potassium from the patient's body. Description of such prior activities are found in US—A—3,081,230; "Maintenance of Potassium Balance During Diuretic Therapy" by Kohvakka et al. Acta Med Scand, Vol. 205, pages 319—324 (1979) and "The Influence of Dosage Form on the Activity of a Diuretic Agent", by Tannenbaum et al., Clinical Pharmacology and Therapeutics, Volume 9, No. 5, pp. 598—604 (1968). Typically such prior art unit dosage forms have been prepared with an intimate mixing together of all of the various, finely divided, components.

However, one of the problems which has continued to exist with such combinations as previously provided in the art is that the combined compositions have been only erratically and incompletely absorbed in patients, and have provided only relatively low bioavailability of the components, which has in turn obscured or increased the apparent amount of triamterene required by a patient.

## EP 0 207 405 B1

Another problem which has been encountered has been the risk of loss of effective control of hypertension or edema when a patient under treatment with an optimally bioavailable single entity hydrochlorothiazide is subsequently transferred to a triamterene-hydrochlorothiazide combination to attempt to control hypokalemia. A previously acceptable and effective dose level of hydrochlorothiazide may now be relatively inadequate due to depressed bioavailability. Moreover, there has not been experienced effective control of reversal of hypokalemia. While it might be thought that such difficulties could be surmounted by administering liquid suspensions, or separate solid dose levels of the active ingredients in separate tablets or capsules, such approaches are in general undesired because, inter alia, of problems of patient compliance in taking the proper prescribed medication level at all times.

Thus, while the properties and medicinal benefits of hydrochlorothiazide have long been known, as well as those of triamterene, as well as the expected benefits to arise from administering a combination of the two together, there has remained a need for a pharmaceutical composition combining these two materials in such a manner that each ingredient is optimally bioavailable with enhanced safety and pharmaceutical effectiveness. Specifically there has remained a need for a single, solid-form dosage unit composition containing both hydrochlorothiazide and triamterene, with combined diuretic and antihypertensive properties, while also exhibiting a bioavailability of the active ingredients at least about comparable to that of the single dosage hydrochlorothiazide and/or triamterene and which will also resist or reverse hydrochlorothiazide-induced hypokalemia while using the minimum relative amount of triamterene.

In AT—A—347039 the manufacturing of pharmaceutical compositions with a content of two different active ingredients is disclosed. However, the technical problem underlying this publication is the manufacturing of tablets and pills with a delayed delivery of the active material. To solve the problem the component easily soluble in water is granulated as a solid-in-solid solution with a synthetic polymer that is insoluble in water to decrease solubility and bioavailability of the same. After such treatment the component is mixed with the second component of less solubility in water and formed to a combined tablet.

In contrast it is object of this invention to provide a method for manufacturing pharmaceutical combination compositions, and the resulting compositions, having at least two active ingredients, at least one of which is sparingly soluble in physiological fluids, and of significantly different hydrophobic and/or hydrophilic characteristics, wherein the resulting composition exhibits enhanced bioavailability of the medication and of increased uniformity of behavior in physiological absorption.

This and other objects of the invention will become apparent from the following detailed description.

### Description of the Preferred Embodiments

The method of manufacturing the pharmaceutical combination composition of the present invention involves the steps of providing respective quantities of each of said active ingredients in finely divided particulate solid form. These ingredients are separately admixed with certain additional carrier materials which contribute to their enhanced bioavailability. The separate mixtures, after granulation, are then combined. The pharmaceutical composition which results is provided in solid dosage form, particularly as a tablet, or alternatively as a capsule.

The relatively hydrophobic ingredient e.g. triamterene itself, in finely divided milled form, preferably such that at least about 95% pass through a 200 mesh screen, may be made up in a first mixture containing about 25 to 75 percent (on a triamterene weight basis) of a wicking agent, such as powdered cellulose, N.F.,  $(C_6H_{10}O_5)_n$ , and preferably about 35 to 55 percent. A suitable wicking agent is that sold under the trade designation "REXCEL" by E. Mendell Co., (now named SOLKA-FLOC BW-100) or that sold under the trade designation "EX-CEL" by Sitco Chemical. Such a wicking agent should be effective to induct water to within the subsequently formed granules (see below) to swell and otherwise aid in the fragmentation of the same when exposed to aqueous physiological fluid. It is preferred that this material have a longitudinal dimension greater than would pass through a screen of about 200 mesh, in order to enhance its wicking action in the composition.

Also added to this mixture is about 20 to 240 percent (on a triamterene weight basis) percent and preferably about 150 to 190 percent of a finely-divided binder-disintegrant, such as microcrystalline cellulose, N.F.  $(C_6H_{10}O_5)_n$ . A suitable binder-disintegrant is that sold under the trade designation "AVICEL PH-102" by FMC Corporation. A suitable wetting agent such as sodium lauryl sulfate [dodecyl sodium sulfate  $[CH_3(CH_2)_{10}CH_2OSO_3Na]$ ] may also be added in quantities of about 2 to 10 percent on a triamterene weight basis and preferably about 4 to 7 percent. A suitable material is that sold under the trade designation "Maprofix" (Onyx Chemical Co.).

Other additional non-toxic pharmaceutically-acceptable but inactive carrier materials may also be present and all of these components are admixed together to create a first mixture. Among the additional components which may be included in such first mixture as pharmaceutically inactive materials, all in finely-divided form, may be a disintegrant such as carboxymethyl sodium, N.F., (a cross linked sodium carboxymethyl cellulose material), in quantities of about 6 to 22 percent on a triamterene weight basis and preferably about 10 to 18 percent. Suitable materials are those sold under the trade designations "Ac-Di-Sol" (FMC Corporation) and "CLD" (Buckeye Cellulose Corp.).

Also added to this first mixture is a dosage lubricant, such as magnesium stearate/sodium lauryl

## EP 0 207 405 B1

sulfate, prepared by providing ninety-four parts, on a weight basis, of the former and six parts of the latter, preferably initially wet-mixed and then dried and milled, in quantities of about 3 to 12 percent on a triamterene weight basis and preferably about 6 to 10 percent. (This mixture may, for instance, consist of 94 parts magnesium stearate, N.F. (Octadecanoic acid magnesium salt  $\text{Mg}(\text{C}_{18}\text{H}_{35}\text{O}_2)_2$  and 6 parts of sodium lauryl sulfate, N.F. (dodecyl sodium sulfate,  $[(\text{CH}_3(\text{CH}_2)_{10}\text{CH}_2\text{OSO}_3\text{Na})]$ ). A suitable lubricant of this type is that which has been marketed under the trade designation "Stear-O-Wet M". Additionally, a suitable flow enhancer, such as colloidal silicon dioxide, N.F., may be provided in quantities of about 1 to 5 percent on a triamterene weight basis and preferably about 2.5 to 4 percent. Suitable materials are those sold under the trade designations "Cab-O-Sil" (Cabot Corporation) and "Aerosil", (Degussa, Inc.).

As now used hereinafter the expression "hydrochlorothiazide weight basis" shall refer to the ratio of the amount on a weight basis of another ingredient to the amount of hydrochlorothiazide.

A second mixture is made up by mixing the finely divided relatively hydrophilic ingredient, e.g. hydrochlorothiazide, preferably such that at least 95% passes through a 100 mesh screen, with about 120 to 240 percent (on hydrochlorothiazide weight basis) of a suitable binder-disintegrant such as the microcrystalline cellulose, N.F. (described above) and preferably about 160 to 200 percent; plus about 4 to 16 percent on a hydrochlorothiazide weight basis of a disintegrant, such as the croscarmellose sodium, N.F. (described above) and preferably about 10 to 12 percent; plus flow enhancer, such as colloidal silicon dioxide, N.F. ( $\text{SiO}_2$ ) in quantities of about 0.5 to 4 percent on a hydrochlorothiazide weight basis and preferably about 1 to 3 percent; plus a lubricant such as magnesium stearate/sodium lauryl sulfate (94/6) in quantities of about 0.5 to 4 percent on a hydrochlorothiazide weight basis and preferably about 1 to 3 percent. Suitable flow enhancers include those sold under the trade designations "Cab-O-Sil" (Cabot Corporation) and "Aerosil" (Degussa).

Each of these two separately prepared mixtures of the respective active ingredients and carrier materials is thoroughly mixed and further milled if desired to optimum particle size for effective pharmaceutical use.

Each of these mixtures is next separately compacted or compressed for the purpose of making granules of each mixture. The separate compaction steps form compressed material composites of the respective mixtures, for instance in large disk or sheet form such that the individual active ingredient particles are now in the intimate physical, substantially homogeneous, admixture with the above mentioned additive material particles.

Next, the compacted materials are separately subjected to a comminuting operation to divide the same into a granulated form, whereby the respective granules of each mixture will be composed of the respective active ingredient and the above-mentioned various additives. The granules thus-formed from the compactations should have adequate structural integrity to continue to exist as finite entities in the following operations.

In a preferred form of the practice of the present invention, in separate processing of each of the two mixtures they are preferably passed through a Fitzmill, No. 00 screen, and after they have been separately compacted, they are comminuted to form respective granules of the separate mixtures with the granulated materials being passed through a Fitzmill No. 2 screen for capsules or a Fitzmill No. 2A for tablets. Other equipment of comparable function may of course be used for these purposes.

The thus-formed granules should have a size range from not more than 5% being larger than 2 mm to not more than 20% being smaller than 0.075 mm, preferably with not more than 5% having a dimension exceeding 1.5 mm, especially when a capsule is to be made.

Thereafter the thus-formed granules of the first and second mixtures are blended together to create a third, now combined, mixture. In a preferred form of the practice of this invention, a further quantity of lubricant, such as a mixture (preferably made up wet, dried and milled) of magnesium stearate/sodium lauryl sulfate (e.g. 94/6 weight ratio) is admixed in the third mixture. This may be about 0.2 to 1.0 percent of the total blended weight of the two mixtures and preferably about 0.4 to 0.7 percent. When the combined composition is ultimately formulated in capsules suitable stabilizers, surfactants and antimicrobial agents may be present. If instead a tablet is to be made, a coloring agent may be added, such as D&C yellow #10 aluminum lake in suitable coloring amount, as desired.

The combined granulated and blended mixture composition then produced by the above-described method may now be formulated into unit dosage form, e.g. as a tablet or as a capsule.

One of the key features of the present invention which contributes to the high bioavailability centers around the ability of said resulting unit dosage forms of this combined composition to disintegrate rapidly in the presence of physiological fluids into pre-formed separate granules, and subsequently the ability of the respective individual granules to break up rapidly in such fluids into their much smaller particulate components. This is accomplished by specific control of relative particle sizes, the blending of hydrophobic and hydrophilic materials, only after they have been separately granulated, and in a preferred embodiment, the use of wicking materials, particularly with the hydrophobic component.

In general, with two exceptions, in the preferred practice of the invention most of the starting materials incorporated into the first and second mixtures will have a particle size of about 95% passing through a 200 mesh screen. In order to provide effective wicking action (to cause moisture to penetrate to the dosage unit interior), the wicking agent should have a longitudinal dimension greater than would pass through a 200 mesh screen. The relatively hydrophilic particles should also pass 95% through a 200 mesh screen, but

passing about 95% through a 100 mesh screen is also acceptable. The particle size of the ingredients and carriers in the separately formed mixtures should be substantially smaller than the size of the subsequently formed granules by at least one or more orders of magnitude.

In the present invention, the separate initial granulation of the active ingredients with other materials prior to admixture and blending of the active ingredients together serves to separate the hydrophobic and hydrophilic particulate materials from each other thereby also avoiding the surface effect with fine particles of the hydrophobic material present on the surface of the solid dosage form which create a hydrophobic barrier to passage of moisture, and thus also facilitating disintegration of the solid dosage form into preformed granules, which are themselves also able to disintegrate rapidly to disperse the fine particles of the active ingredients. This effect is further enhanced by the increased exposed surface area of the respective ground granulated particles, which in turn increases the rate of solution.

As shown below, the dissolution and bioavailability of the relatively hydrophobic ingredient is also enhanced when present in the granular form of this invention.

It will also be appreciated that this method forms separate granules which are themselves essentially homogenous, with each other, of the respective components, but that in the final composition, a heterogeneity is present in that the different granules are now blended together. Further, different formulating additives may be employed with the different active ingredients, as desired, to enhance the ultimate dissolution thereof while avoiding incompatibility problems.

By "granularly-heterogenous" there is meant herein the existence of individually distinct granules, one set of such granules containing the triamterene component and the other set of granules containing the hydrochlorothiazide. The term is thus inapposite with respect to a composition in which the respective granules were initially formed containing both the relatively hydrophobic and the relatively hydrophilic component. The term "granularly heterogenous" continues to be opposite to the invention even when the initial individual granules, after being blended together, may be again compressed, compacted, or slugged, together to form composite larger granules for tableting, encapsulating, or the like.

A second stage of increasing bioavailability involves physiological fragmentation of the separate preformed granules into their smaller components. By using a wicking agent, moisture is drawn into, and swells, the interior of such granules. Also, the disintegrants and the surfactant contribute to such desired fragmentation.

The following examples and data will further illustrate the method and a composition of the present invention.

#### Example 1

To prepare 50 kilograms of the pharmaceutical composition of the present invention, at a ratio of triamterene to hydrochlorothiazide of 1.5:1 on a weight basis, the following procedure is employed.

The first mixture is made up to contain about 9.38 kilograms of triamterene, U.S.P., 4.75 kilograms of a wicking agent, 15.6 kilograms of a binder-disintegrant, 1.25 kilograms of a disintegrant, 500 grams of a wetting agent or surfactant such as sodium lauryl sulfate, 750 grams magnesium stearate/sodium lauryl sulfate (94/6) and 250 grams of a flow enhancer.

The disintegrant, magnesium stearate/sodium lauryl sulfate (94/6) and flow enhancer components are thoroughly pre-mixed. This pre-mix is then passed through a 30 mesh screen. The triamterene, binder-disintegrant and wicking agent components are passed through a screen. All of the ingredients are then placed in a  $14.16 \times 10^{-2} \text{ m}^3$  (five cubic foot) V-blender and blended for about 15 minutes. The mixed material is then passed through a Fitzmill No. 00 screen, high speed, impact forward, and the thus-milled mixture is subsequently slugged or compacted to create granules of the first mixture. The slugging or compacting may either form hard discs of about 1.27 cm (1/2") diameter or sheets of about 0.32 cm (1/8") thickness, achieved by using about 1814—3629 kg (2 to 4 tons) per  $6.452 \times 10^{-4} \text{ m}^2$  (square inch) of pressure. This compressed material is then passed through a Fitzmill No. 2A screen, medium speed, knives forward to form comminuted granules. In the event it is desired to make a capsule, a Fitzmill No. 2 screen may be substituted in this final step of preparing the granulated first mixture.

The second mixture is made by mixing together about 6.25 kilograms of finely-divided hydrochlorothiazide, U.S.P., 10.00 kilograms of a binder-disintegrant, 625 grams of disintegrant, 125 grams of a flow enhancer and 125 grams of magnesium stearate/sodium lauryl sulfate (94/6). If a tablet is to be made, about 125 grams of a coloring agent may be added. The disintegrant, magnesium stearate/sodium lauryl sulfate and flow enhancer (along with any coloring agent used) may be pre-mixed and first passed through a 30 mesh screen. The hydrochlorothiazide and binder-disintegrant may previously be passed through an 18 or 30 mesh screen to remove any lumps. The subsequent mixing, milling, granulating procedure employed may be identical to that employed with the first mixture.

The comminuted granulated mixtures thus made separately by the above-described parallel granulation of each separate mixture may be next separately milled to an approximately granular size range of from about not more than about 5% being greater than 2 mm in length (the maximum dimension) to not more than about 20% being smaller than 0.075 mm in length.

Next, magnesium stearate/sodium lauryl sulfate, in a quantity of 250 grams, and mixed at a ratio of 94:6 on a weight basis, is passed through a 30 mesh screen. The two groups of first and second granules composed of the separate first and second mixtures are next admixed and blended together with the

## EP 0 207 405 B1

magnesium stearate/sodium lauryl sulfate in a five cubic foot V-blender for about 15 minutes.

When a tablet is desired, this final blend may then be compressed on a conventional tablet press.

In producing a capsule solid-dosage form, the mixed and blended material may be introduced into each capsule by appropriate, automated equipment. If a capsule is to be produced the coloring agent may be eliminated and the upper limit of granule size, may be such that not more than 5% exceeds 1.5 mm in length.

Desirably, a unit-dosage form may be a 0.4 gram tablet, as made by the above method. This tablet would contain from the first mixture about 75 milligrams of triamterene, U.S.P., 38 milligrams of wicking agent, 125 milligrams of a binder-disintegrant, 10 milligrams of a disintegrant, 4 milligrams of a wetting agent or surfactant such as sodium lauryl sulfate, U.S.P., 6 milligrams of magnesium stearate/sodium lauryl sulfate (94/6) and 2 milligrams of a flow enhancer; and will further contain, from the second mixture, 50 milligrams of hydrochlorothiazide, U.S.P., 80 milligrams of a binder-disintegrant, 5 milligrams of a disintegrant, 1 milligram of a flow enhancer, 1 milligram of magnesium stearate/sodium lauryl sulfate (94/6) and 1 milligram of a coloring agent. In addition, 2 milligrams of magnesium stearate/sodium lauryl sulfate (94/6) will be present, as introduced in the final blending operation.

A preferred tablet formulation, consisting of 50 mg hydrochlorothiazide and 75 mg triamterene in the tablet, made up according to the foregoing procedure, uses the following materials in the indicated amounts.

### First Mixture

Component	Amount	Mg per Tablet
Triamterene	9.38 Kg	75
Avicel, PH—102	15.6 Kg	125
Rexcel	4.75 Kg	38
Ac-Di-Sol	1.25 Kg	10
Magnesium Stearate/ Sodium Lauryl Sulfate (94/6)	750 g	6
Sodium Lauryl Sulfate, N.F.	500 g	4
Cab-O-Sil, M—5	250 g	2

### Second Mixture

Component	Amount	Mg per Tablet
Hydrochlorothiazide	6.25 Kg	50
Avicel, PH—102	10.0 Kg	80
Ac-Di-Sol	625 g	5
Magnesium Stearate/ Sodium Lauryl Sulfate (94/6)	125 g	1
Cab-O-Sil, M—5	125 g	1
D&C Yellow #10 Lake HT (17—20%)	125 g	1

After the separate granules were prepared, 250 g of magnesium stearate/sodium lauryl sulfate (94/6) were added and the final mixture thoroughly blended and then formed into tablets (or capsules) by customary methods.

### Example 1—A

A second tablet formulation, containing 50 mg hydrochlorothiazide and 100 mg triamterene in the tablet, was made up according to the foregoing procedure, using the following materials in the indicated amounts.

# EP 0 207 405 B1

## First Mixture

	Component	Amount	Mg per Tablet
5	Triamterene	10.0 Kg	100
	Avicel, PH—102	18.5 Kg	185
10	Rexcel	5.00 Kg	50
	Ac-Di-Sol	1.60 Kg	16
15	Magnesium Stearate/ Sodium Lauryl Sulfate (94/6)	800 g	8
	Sodium Lauryl Sulfate, N.F.	500 g	5
20	Cab-O-Sil, M—5	400 g	4
	Component	Amount	Mg per Tablet
25	Hydrochlorothiazide	5.00 Kg	50
	Avicel, PH—102	10.0 Kg	100
30	Ac-Di-Sol	600 g	6
	Magnesium Stearate/ Sodium Lauryl Sulfate (94/6)	100 g	1
	Cab-O-Sil, M—5	100 g	1
35	D&C Yellow #10 Lake HT (17—20%)	100 g	1

After the separate granules were prepared, 300 g of magnesium stearate/sodium lauryl sulfate (94/6) were added and the same blended and then formed into tablets or capsules as above.

## Example 1—B

A capsule formulation, containing 25 mg hydrochlorothiazide and 50 mg triamterene in the capsule, was made up according to the foregoing procedure, using the following materials in the indicated amounts.

## First Mixture

	Component	Amount	Mg per Capsule
50	Triamterene	10.0 Kg	50
	Rexcel	4.00 Kg	20
55	Avicel, Ph—102	2.40 Kg	12
	Ac-Di-Sol	600 g	3
	Sodium Lauryl Sulfate, N.F.	600 g	3
60	Magnesium Stearate/ Sodium Lauryl Sulfate (94/6)	300 g	1.5
65	Cab-O-Sil, M—5	100 g	0.5

# EP 0 207 405 B1

## Second Mixtur

	Component	Amount	Mg per Capsule
5	Hydrochlorothiazide	5.00 Kg	25
	Avicel, PH—102	8.00 Kg	40
10	Ac-Di-Sol	600 g	3
	Cab-O-Sil, M—5	100 g	0.5
15	Magnesium Stearate/ Sodium Lauryl Sulfate (94/6)	100 g	0.5

After the separate granules were prepared, 200 g of magnesium stearate/sodium lauryl sulfate (94/6) were added to the same and blended, and then formed into No. 4 capsules by conventional methods.

20

### Example 2

In order to determine the bioavailability of the composition of the present invention as compared with a prior, currently-marketed, composition formed of an intimate admixture of hydrochlorothiazide and triamterene, and with a suspension which latter serves as an optimally bioavailable reference standard, the following tests were performed.

25

An aqueous suspension containing 100 mg of triamterene and 50 mg of hydrochlorothiazide was administered to six healthy volunteers. At a different time these participants were given a single tablet (containing 75 mg of triamterene and 50 mg of hydrochlorothiazide) formed according to this invention. Other participants were given two prior art presently-marketed capsules (containing a combined total of 100 mg triamterene/50 mg hydrochlorothiazide; the only previously FDA-approved triamterene/hydrochlorothiazide combination formulation). Following each dosing, urine was collected and the amounts of drug recovered were quantified. A summary of the triamterene urinary recovery results (in mg recovered in urine during a 72 hour period after dosing) is presented in Table I.

30

35

40

45

50

55

60

65



# EP 0 207 405 B1

Table I- TRIAMTERENE BIOAVAILABILITY\*

	<u>SUSPENSION*</u>	<u>PRIOR ART**</u>	<u>PRESENT INVENTION***</u>
	(100/50)	(50/25 CAPSULE)	(75/50 TABLET)
<u>PARTICIPANT</u>			
1	61.2	28.3	45.5
2	50.6	28.5	49.4
3	42.2	18.6	39.5
4	55.9	20.8	36.2
5	64.5	21.5	36.9
6	49.9	23.2	34.7
Mean	54.1	23.5	40.4
Std. Dev.	8.2	4.1	5.8
C.V.	15.1	17.0	14.0
% Dose	54.1	23.5	53.9

\* Represents total triamterene plus hydroxy triamterene sulfate ester. (The conjugate results from triamterene being metabolized in the liver.)

\*\* Total dose = 100 mg triamterene; 50 mg hydrochlorothiazide.

\*\*\* Total dose = 75 mg triamterene; 50 mg hydrochlorothiazide.

These tests resulted in a mean triamterene bioavailability of 53.9% of the dose administered for the compound of this invention, comparable to the value of 54.1% for the suspension, as contrasted with a mean of only 23.5% for the prior art capsule.

Later a second test was performed, again with the first group of six healthy volunteer participants, using the prior art capsules and capsules formulated according to the present invention (Example 1—B). The resulting data, similarly measured is presented in Table I—A (along with certain data from Table I for convenient comparison).

EP 0 207 405 B1

TABLE IA - TRIAMTERENE BIOAVAILABILITY

<u>PARTICIPANT</u>	<u>SUSPENSION*</u>	<u>PRIOR ART</u> (50/25 CAPSULE) *
1	61.2	16.3
2	50.6	26.8
3	42.2	20.1
4	55.9	45.9
5	64.5	20.4
6	49.9	23.4
Mean	54.1	25.5
Std.Dev.	8.2	10.6
C.V.	15.1	41.0
Mean % Dose	54.1	25.5

TABLE IA - TRIAMTERENE BIOAVAILABILITY (CONT.)

<u>PARTICIPANT</u>	<u>PRESENT INVENTION</u> (50/25 CAPSULE) *	<u>PRESENT INVENTION</u> (75/50 TABLET) **
1	45.5	45.5
2	44.9	49.4
3	34.4	39.5
4	33.1	36.2
5	31.6	36.9
6	40.1	34.7
Mean	38.3	40.4
Std.Dev.	6.1	5.8
C.V.	16.0	14.0
Mean % Dose	38.3	53.9

\* Dose Administered: 100 mg Triamterene/50mg  
Hydrochlorothiazide

\*\* Dose Administered: 75mg Triamterene/50mg  
Hydrochlorothiazide

A similar summary of the hydr chlorothiazide urinary recovery results (in mg recovered in urin during a 72 hour period after dosing) corresponding respectively to Tables I and I—A, is pr sented in Tables II and II—A.

# EP 0 207 405 B1

TABLE II - HYDROCHLOROTHIAZIDE BIOAVAILABILITY

PARTICIPANT	SUSPENSION*	PRIOR ART*	PRESENT INVENTION
	(100/50)	(50/25 CAPSULE)	(75/50 TABLET) **
1	31.5	24.2	29.5
2	29.7	15.8	26.9
3	24.6	25.6	31.7
4	26.4	21.6	24.9
5	33.1	11.3	31.1
6	32.8	15.8	38.4
Mean	29.7	19.1	30.4
Std. Dev.	3.5	5.6	4.7
C.V.	11.8	29.0	15.0
Mean % Dose	59.4	38.0	60.8

\* Total Dose = 100 mg Triamterene; 50 mg Hydrochlorothiazide.

\*\* Total Dose = 75 mg Triamterene; 50 mg Hydrochlorothiazide.

The mean % hydrochlorothiazide bioavailability in Table II was 60.8% for the present (tablet) composition which is close to the 59.4% value of the suspension, as contrasted with only 38.0% for the prior art.

In Table II—A the mean availability of hydrochlorothiazide was only 30.8% of the dose administered with the prior art capsule, whereas the present capsule had a mean bioavailability of 51.6%, and for the present tablet of 60.8%.

# EP 0 207 405 B1

TABLE II-A  
HYDROCHLOROTHIAZIDE BIOAVAILABILITY

5

		PRIOR ART*	PRESENT INVENTION*	PRESENT INVENTION**
		(50/25 CAPSULE)	(50/25 CAPSULE)	(75/50 TABLET)
PARTICIPANT	SUSPENSION			
1	31.5	10.3	28.6	29.5
2	29.7	11.4	28.5	26.9
3	24.6	14.3	24.5	31.7
4	26.4	23.3	16.3	24.9
5	33.1	17.8	32.5	31.1
6	32.8	15.2	24.4	38.4
Mean	29.7	15.4	25.8	30.4
Std. Dev.	3.5	4.7	5.6	4.7
C.V.	11.8	31.0	22.0	15.0
% Dose	59.4	30.8	51.6	60.8

35

\* Dose Administered: 100 mg Triamterene/50 mg Hydro-  
chlorothiazide

40

\*\* Dose Administered: 75 mg Triamterene/50 mg Hydro-  
chlorothiazide

Thus a significantly higher percentage of both active ingredients was available from the composition made according to this invention than from the prior art product.

45

In still another test the same set of six volunteer participants (see Example 2 above) were treated with a tablet made using the technique according to this invention (Example 1—A, above) but containing 100 mg triamterene and 50 mg hydrochlorothiazide. The results, measured in the same manner as in Tables I, IA, II and II—A, are shown in Table III.

50

55

60

65

TABLE III  
TRIAMTERENE PLUS HYDROCHLOROTHIAZIDE TABLETS  
(100mg/50mg)

<u>PARTICIPANT #</u>	<u>TRIAMTERENE</u>	<u>HYDROCHLOROTHIAZIDE</u>
1	53.6	30.2
2	65.5	36.6
3	42.5	31.2
4	32.3	31.7
5	53.5	26.9
6	40.8	30.1
Mean	48.0	31.1
Std Dev.	11.8	3.2
C.V.	24.6	10.3
% Dose	48.0	62.2

These results indicate a mean level of bioavailability and absorption for triamterene for this tablet (48 mg from 100 mg) exceeding by some 25% what has been thought to be the limit in absorptive capacity of the gastrointestinal tract of about a mean of 39% from an administration of 100 mg, as reported in independent tests with differently formulated compositions; see Tannenbaum et al, Clinical Pharmacology and Therapeutics, Vol. 5, No. 9, pp. 598—604 (1968).

Further this example illustrates the effectiveness of the present invention in a tablet with a ratio of triamterene:hydrochlorothiazide of 2:1 (as also with the capsules in Table I—A and II—A); however, for clinical reasons a ratio in the range of 1.75 to 1.25:1 is more advantageously used.

It will also be seen from the foregoing tables that compositions formulated according to the present invention exhibit a high level of uniformity of response as evidenced by this relative low coefficient of variation (C.V.) figures (comparable to those shown by administering the same ingredients in suspension form). Moreover, an adequate triamterene (and hydrochlorothiazide) level is made available by administering a single (e.g. 75/50) tablet, without need to resort to a multiple tablet prescription, and with the total administered relative amount of triamterene being less than has been employed in the past.

#### Example 3

Other tests were performed to determine the triamterene dose response characteristics in hypertensive individuals who had become hypokalemic (serum K<sup>+</sup> 2.9—3.5 mEq/L) under treatment with hydrochlorothiazide, 50 mg/day. In an effort to determine the minimum amount of triamterene needed to reverse the hypokalemia precipitated by hydrochlorothiazide, each subject was continued on hydrochlorothiazide, 50 mg/day administered in a separate tablet, and was also given one of the following daily dosages of triamterene, administered in suspension form throughout the testing period: 0 mg, 25 mg, 50 mg, 75 mg, and 100 mg. The average serum potassium reading in mEq/L are shown in Table IV, with each grouping of readings representing a given dosage level.

EP 0 207 405 B1

TABLE IV

<u>Dose (mg)</u>	<u>Mean Serum K<sup>⊕</sup> before Triamterene*</u>	<u>Mean Serum K<sup>⊕</sup> after Triamterene**</u>
100	3.58	3.58
100	3.22	3.77
100	3.42	3.76
100	3.30	3.90
100	3.15	3.78
100	3.47	3.55
100	3.48	3.83
100	3.53	3.90
100	3.21	4.03
75	3.57	3.73
75	3.57	4.03
75	3.47	4.17
75	3.28	3.25
75	3.53	3.48
75	3.50	4.00
75	3.58	4.28
75	3.25	3.72
75	3.10	3.50
75	3.10	3.73
50	3.15	3.26
50	3.13	3.27
50	3.63	3.67
50	3.50	4.43
50	3.48	3.73
50	3.43	3.89
50	3.57	3.75
50	3.53	3.78
50	3.58	4.15
50	3.63	3.87

# EP 0 207 405 B1

TABLE IV (continued)

		Mean Serum $K^{\oplus}$	Mean Serum $K^{\oplus}$
	<u>Dose (mg)</u>	<u>before Triamterene*</u>	<u>after Triamterene**</u>
5	25	3.36	3.73
10	25	3.60	3.71
	25	3.56	3.40
	25	3.25	3.15
15	25	3.61	3.56
	25	3.15	3.36
	25	3.50	3.33
20	25	3.36	3.51
	25	3.60	3.71
25	0 (placebo)	3.43	3.40
	0	3.67	3.75
	0	3.48	3.22
30	0	3.38	3.48
	0	3.32	3.37
	0	3.23	3.22
35	0	3.58	3.43

\* Represents an average of 6 baseline measurements taken over two weeks.

\*\* Represents an average of 6 measurements taken over two weeks.

These data confirm the effectiveness of optimally bioavailable triamterene for reversing hydrochlorothiazide-induced hypokalemia. The effectiveness was particularly large in the upper ranges of the doses tested. At a dosage level of about 75 mg triamterene (with 50 mg hydrochlorothiazide), a near maximal response is seen.

By comparison of these results with the data shown in Table I and I—A, it will be seen that the presently-marketed prior art composition fails to provide an adequate bioavailability of triamterene for the correction or reversal of a hypokalemic condition, in contrast to the levels provided by the compositions of the present invention.

## Example 4

To further confirm the enhanced, optimal, bioavailability of the respective active ingredients of the compositions provided by this invention, tablets were formulated according to this invention containing 75 mg of triamterene and 50 mg of hydrochlorothiazide. Dissolution rate studies were then performed on these tablets using U.S.P. Paddle Method in 900 ml of artificial gastric fluid without enzymes, pH 1.2, at 37°C and at 50 RPM. This test is described under Dissolution, Method II of the 4th Supplement, United States Pharmacopeia XIX, National Formulary XIV, page 194, released January 31, 1978; such dissolution results have been utilized by the Food and Drug Administration for triamterene-hydrochlorothiazide combination

# EP 0 207 405 B1

products (V. P. Shah, F. K. Prasad, J. Lin, G. Knapp, and B. E. Cabana, Biopharmaceutics Laboratory, In a recent paper delivered at the National Meeting of the American Pharmaceutical Association, Academy of Pharmaceutical Sciences Division, Nov. 14—18, 1982). The results of this test after 30 minutes and 60 minutes are reported in Table V. For comparison, dissolution results obtained with the prior art presently marketed (50/25) capsule are also included in Table V. It will be noted that both the triamterene dissolution and the hydrochlorothiazide dissolution rates are very high for the product made by the present invention.

**TABLE V - DISSOLUTION DATA\* (%)**

		<u>Present Invention</u>			
		(Tablet)			
	30 min	<u>Hydrochlorothiazide</u>		<u>Triamterene</u>	
		83.1	80.1	82.7	89.0
		84.3	79.1	87.0	79.7
		100.7	89.9	90.9	89.5
		98.1	91.7	88.9	86.4
		100.6	78.8	93.1	87.7
		99.2	88.3	90.5	88.2
	Mean	89.5		87.8	
	Std. Dev.	8.5		3.6	
	C.V.	9.5		4.1	
	60 min	86.0	87.1	86.9	96.3
		90.7	87.3	92.1	87.3
		103.9	97.0	94.9	95.9
		100.5	96.4	92.4	91.3
		105.7	85.6	98.6	96.3
		100.4	91.6	91.4	92.7
	Mean	94.3		93.0	
	Std. Dev.	7.2		3.6	
	C.V.	7.6		3.9	



EP 0 207 405 B1

TABLE V - DISSOLUTION DATA\* (%) (CONT.)

30 min	<u>Prior Art</u> (Capsule)			
	<u>Hydrochlorothiazide</u>		<u>Triamterene</u>	
	6.9	7.1	5.5	5.6
	3.9	7.2	3.9	5.4
	4.1	9.0	4.0	8.2
	4.1	8.1	4.1	6.5
	3.7	7.7	4.2	6.0
	4.2	7.6	3.7	5.7
Mean	6.1		5.3	
Std. Dev.	2.0		1.2	
C.V.	32.8		25.0	
60 min	15.3	14.0	12.0	10.3
	13.0	14.8	10.1	10.9
	12.7	14.8	10.5	11.8
	13.4	16.0	12.2	16.0
	14.1	14.9	13.1	12.3
	13.3	15.1	12.5	10.2
Mean	14.5		11.8	
Std. Dev.	1.3		1.7	
C.V.	9.0		14.4	

\* USP XX Method II 50 rpm  
900 ml pH 1.2 Gastric Fluid (0.1N HCl) Without  
Enzymes

Thus, even though the problem of formulating hydrochlorothiazide and triamterene together in a solid unit dosage form of enhanced bio-effectiveness has been recognized and is of longstanding, the advance and contribution provided by the present invention has escaped discovery by skilled workers in the field prior to the present invention.

It will be appreciated, therefore, that the present invention provides a unique method for manufacturing a non-toxic pharmaceutical combination composition which provides effective diuretic and antihypertensive properties while resisting or reversing undesired hydrochlorothiazide-induced hypokalemic action and minimizing the amount of triamterene which must be employed. All of this is accomplished while producing bioavailability substantially equal to or even better than single entity dosage of hydrochlorothiazide, or of triamterene.

In administering such an embodiment of the present invention, a patient will typically be given the composition in daily dosages such that the total triamterene consumed per day need not be greater than the desired ceiling of about 150 milligrams per day. Daily dosages of triamterene will generally be about 37 to 150 milligrams.

While the foregoing examples have illustrated the practice of the invention with the preferred

## EP 0 207 405 B1

hydrochlorothiazide and triamterene ingredients, it will be understood that the same procedures may be followed with alternative ingredients. Thus, in place of triamterene, there may be used 2,4,7-triamino-6-p-fluorophenylpteridine, 2,4,7-triamino-6-p-trifluoromethylphenylpteridine, 2,4,7-triamino-6-p-ethoxyphenylpteridine, 7-dimethylamino-2,4-bis(methylamino)-6-phenylpteridine, 2,4,7-triamino-6-thienylpteridine, 2,4,7-triamino-6-o-methylphenylpteridine, 4,7-diamino-2-dimethylamino-6-phenylpteridine, 2,4,7-triamino-6-m-methoxy-phenylpteridine, 2,4,7-triamino-6-o-methylphenylpteridine. Metabolic products of triamterene and such other pteridine may also be employed, such as the hydroxy triamterene sulfuric acid ester. It will be understood that as used herein the phrase "a triamterene-active pteridine ingredient" refers to one or more of such components.

Further, in place of hydrochlorothiazide, there may instead be used chlorothiazide, benzhydroflumethiazide, trichloromethiazide, hydroflumethiazide, flumethiazide, methyclothiazide, chlorthalidone, or benzthiazide. It will be understood that as used herein the phrase "a hydrochlorothiazide-active benzothiadiazide ingredient" refers to one or more of these compounds.

More broadly, this invention also provides a general technique for the formulation of solid medicinal compositions containing at least two pharmaceutically active ingredients, at least one of which is relatively hydrophobic with respect to the other(s), wherein the bioavailability of each of the active ingredients, when in the combination, is enhanced. That is, combinations of active ingredients other than as specifically mentioned above may also be employed, utilizing the same basic procedures, this invention having particular utility where one of such ingredients is relatively hydrophobic with respect to the other, but where a high level of bioavailability is desired for both. In general, in such compositions, the appropriate weight ratio of such pharmaceutically active ingredients will be chosen for maximal effectiveness of the respective active ingredients by straight-forward clinical and laboratory tests, e.g. as described above, or other appropriate tests as will be selected by those skilled in the art.

### Claims

1. A method for making pharmaceutical combination compositions in granularly heterogeneous solid unit dosage form with enhanced bioavailability and composed of at least two solid pharmaceutically-active ingredients of respectively different hydrophilic characteristics, at least one of which is sparingly soluble in physiological fluids, which method consists essentially in

(1) separately providing each of said active ingredients in finely divided particulate solid form;

(2) separately mixing each of said finely divided active ingredients with respective non-toxic pharmaceutically-acceptable inert carrier materials, in finely-divided particulate form, of the class including wicking agents, surfactants, lubricants, disintegrants and at least one agent functionally capable of aiding in compacting operations

(3) separately compacting said respective active ingredients with said respective carrier materials to form separate compactations thereof

(4) thereafter separately comminuting said separate compactations to form respectively separate granules of said respective active ingredients each of such respective granules being composed of a large number of said respective individual finely divided active ingredient particles admixed with said finely divided particulate carrier materials

(5) thereafter mechanically blending said respective granules together in desired optimum pharmaceutically effective proportions to form a granularly heterogeneous blended combination and whereby said respective active ingredients particles are substantially retained within said respective granules whereafter said thus-blended composition is formulated into unit dosage entities.

2. A method according to claim 1 wherein said unit dosage entities are in capsule form containing said thus-blended composition.

3. A method according to claim 1 wherein said unit dosage entity is a solid tablet, containing in addition to said thus-blended composition a lubricant ingredient blended therewith to aid in the processing of said granules.

4. A method according to claim 3 wherein said tablet further contains a coloring additive.

5. A method according to claim 1 wherein said finely-divided active ingredients will be such that at least 95% thereof will pass through a 100 mesh screen.

6. A method according to claim 1 wherein said granules have a size range from not more than 5% larger than 2 mm to not more than 20% being smaller than 0.075 mm.

7. A pharmaceutical combination composition having at least first and second pharmaceutically-active ingredients, at least one of which ingredients is sparingly soluble in an aqueous physiological fluid, and which ingredients are of respectively different hydrophobic or hydrophilic characteristics, and composed of a granularly heterogeneous but substantially homogeneous blend of said ingredients said respective first and second ingredients being present in finely divided particulate form and having been first separately compacted and then separately comminuted into respectively separate granules, whereby one set of said respective granules contains substantially only said first active ingredient in admixture with a first set of non-toxic pharmaceutically-acceptable inert carrier materials of the class including wicking agents, disintegrants, surfactants, lubricants and compacting aids, and a second set of said respective granules contains said second active ingredient in separate admixture with a second set of non-toxic

pharmaceutically-acceptable inert carrier materials of the class including wicking agents, disintegrants, surfactants, lubricants and compacting aids, said respective first and second sets of carrier materials being respectively compatible with said first and second active ingredients and functionally capable of aiding disintegration of said respective granules and dissolution of said respective ingredient particles upon exposure of said granules to said physiological fluid, whereby said composition exhibits enhanced bioavailability of at least one of said ingredients, relative to the bioavailability thereof in a combination of homogenous granules containing both of said respective finely divided ingredient particles in intimate admixture with each other.

8. A composition according to claim 7 formulated in a capsule unit dosage.  
9. A composition according to claim 7 formulated as a tablet, and containing a lubricant blended with said respective first and second sets of granules in said tablet.

10. A composition according to claim 7 wherein said finely-divided particulate form has a size range such that at least 95% will pass through a 100 mesh screen.

11. A composition according to claim 7 wherein said granules have a size range such that not more than 5% is larger than 2 mm, to not more than 20% being smaller than 0.075 mm.

# Patentansprüche

1. Verfahren zur Herstellung einer kombinierten pharmazeutischen Zusammensetzung in einer granulär heterogenen festen Dosisform mit gesteigerter Bioverfügbarkeit aus mindestens zwei festen, pharmazeutisch aktiven Bestandteilen mit jeweils unterschiedlichen hydrophilen Eigenschaften, von denen mindestens einer in physiologischen Flüssigkeiten wenig löslich ist, gekennzeichnet im wesentlichen durch

(1) getrenntes Bereitstellen jedes aktiven Bestandteils in Form feinteiliger fester Partikel;  
(2) getrenntes Vermischen jedes feinteiligen aktiven Bestandteils mit jeweils nichttoxischen, pharmazeutisch verträglichen inerten Trägermaterialien in feinverteilter Partikelform der Gruppe aus Quellmitteln, Tensiden, Gleitmitteln, Sprengmitteln und mindestens einer Substanz mit der funktionalen Befähigung zur Unterstützung der Kompaktierungsmaßnahmen,

(3) getrenntes Kompaktieren der jeweiligen aktiven Bestandteile mit den jeweiligen Trägermaterialien zur Bildung separater Kompaktierungsprodukte derselben,

(4) anschließendes getrenntes Zerkleinern der separaten Kompaktierungsprodukte zur Bildung von jeweils separaten Granulaten der jeweiligen aktiven Bestandteile wobei alle diese jeweiligen Granulate zusammengesetzt sind aus einer großen Zahl der jeweiligen einzelnen feinteiligen Partikel aktiver Bestandteile gemischt mit den feinteiligen Partikeln des Trägermaterials,

(5) anschließendes mechanisches Zusammenmischen der jeweiligen Granulate in erwünschten optimalen pharmazeutisch wirksamen Mengen, um eine granulär heterogen vermischte Kombination zu bilden, wobei die jeweiligen Partikel der aktiven Bestandteile im wesentlichen in den jeweiligen Granulaten gehalten werden, wonach man die so gemischte Zusammensetzung zu Dosierungseinheiten formuliert.

2. Verfahren nach Anspruch 1, dadurch gekennzeichnet, daß die Dosierungseinheiten in Kapselform vorliegen, welche die so vermischte Zusammensetzung enthalten.

3. Verfahren nach Anspruch 1, dadurch gekennzeichnet, daß die Dosierungseinheit eine feste Tablette ist, welche zusätzlich zu der so vermischten Zusammensetzung einen damit vermischten Gleitmittelbestandteil enthält, um die Verarbeitung der Granulate zu unterstützen.

4. Verfahren nach Anspruch 3, dadurch gekennzeichnet, daß die Tablette außerdem ein färbendes Additiv enthält.

5. Verfahren nach Anspruch 1, dadurch gekennzeichnet, daß mindestens 95% der feinverteilten aktiven Bestandteile ein Prüfsieb mit einer lichten Maschenweite von 0,149 mm (100 mesh) passieren.

6. Verfahren nach Anspruch 1, dadurch gekennzeichnet, daß nicht mehr als 5% der Granulate größer sind als 2 mm und nicht mehr als 20% kleiner sind als 0,075 mm.

7. Kombinierte pharmazeutische Zusammensetzung mit mindestens ersten und zweiten pharmazeutische aktiven Bestandteilen, wobei mindestens einer der Bestandteile in einer wäßrigen physiologischen Flüssigkeit wenig löslich ist und die Bestandteile jeweils unterschiedliche hydrophobe oder hydrophile Eigenschaften besitzen, und zusammengesetzt aus einem granulär heterogenen jedoch im wesentlichen homogenen Gemisch der Bestandteile, wobei die jeweiligen ersten und zweiten Bestandteile in feinteiliger Partikelform vorliegen und zuerst separat kompaktiert und dann separat zu jeweils separaten Granulaten zerkleinert wurden, wobei eine Gruppe der jeweiligen Granulate im wesentlichen nur den ersten aktiven Bestandteil im Gemisch mit einer ersten Gruppe nicht toxischer pharmazeutisch verträglicher inerten Trägermaterialien der Gruppe aus Quellmitteln, Sprengmitteln, Tensiden, Gleitmitteln und Hilfsmitteln zur Kompaktierung, und eine zweite Gruppe der jeweiligen Granulate einen zweiten aktiven Bestandteil in separatem Gemisch mit einer zweiten Gruppe nichttoxischer pharmazeutische verträglicher inerten Trägermaterialien der Gruppe aus Quellmitteln, Sprengmitteln, Tensiden und Hilfsmitteln zur Kompaktierung enthält wobei die jeweiligen ersten und zweiten Gruppen der Trägermaterialien jeweils mit den ersten und zweiten aktiven Bestandteilen verträglich und funktional zur Unterstützung des Zerfalls der jeweiligen Granulate und Auflösung der jeweiligen Partikel der Bestandteile befähigt sind, wenn man diese Granulate der

## EP 0 207 405 B1

physiologischen Flüssigkeit aussetzt, wobei die Zusammensetzung über gesteigerte Bioverfügbarkeit mindestens eines der Bestandteile verfügt verglichen mit der Bioverfügbarkeit desselben in einer Kombination homogener Granulat, die die beiden jeweiligen feinteiligen Bestandteile als Partikel in innigem Gemisch miteinander enthalten.

5 8. Zusammensetzung nach Anspruch 7, formuliert in einer Kapsel als Dosierungseinheit.

9. Zusammensetzung nach Anspruch 7, formuliert als Tablette und enthaltend eine Gleitmittel, das mit den jeweiligen ersten und zweiten Gruppen von Granulaten in dieser Tablette verträglich ist.

10 10. Zusammensetzung nach Anspruch 7, dadurch gekennzeichnet, daß die feinteilige Partikelform in einem Größenbereich vorliegt, daß mindestens 95% derselben ein Prüfsieb mit einer lichten Maschenweite von 0,149 mm (100 mesh) passieren.

11. Zusammensetzung nach Anspruch 7, dadurch gekennzeichnet, daß die Granulate in einem Größenbereich vorliegen, daß nicht mehr als 5% größer als 2 mm und nicht mehr als 20% kleiner als 0,075 mm sind.

### 15 Revendications

1. Procédé pour fabriquer des compositions pharmaceutiques combinées sous forme de doses unitaires solides, hétérogènes du point de vue granulaire présentant une biodisponibilité accrue et composées d'au moins deux ingrédients pharmaceutiquement actifs solides présentant des caractéristiques hydrophiles respectivement différentes, au moins l'un d'entre eux étant difficilement soluble dans les liquides physiologiques, lequel procédé consiste essentiellement à

(1) fournir séparément chacun desdits ingrédients actifs sous forme solide particulière finement divisée;

25 (2) mélanger séparément chacun desdits ingrédients actifs finement divisés avec des matières de support inertes, pharmaceutiquement acceptables, non toxiques, respectives, sous forme particulière finement divisée, de la classe comprenant des agents absorbants, des agents tensioactifs, des lubrifiants, des agents désagrégeants et au moins un agent fonctionnellement apte à faciliter les opérations de compactage;

30 (3) compacter séparément lesdits ingrédients actifs respectifs avec lesdites matières de support respectives pour en former des produits de compactage séparés;

(4) fragmenter ensuite séparément lesdits produits de compactage séparés pour former des granules respectivement séparés desdits ingrédients actifs respectifs, chacun des tels granules respectifs étant composé d'un grand nombre desdites particules d'ingrédient actif finement divisées, individuelles, respectives, en mélange avec lesdites matières de support particulières finement divisées;

35 (5) mélanger ensuite mécaniquement ledits granules respectifs ensemble dans des proportions pharmaceutiquement efficaces optimum désirées pour former une combinaison mélangée hétérogène du point de vue granulaire, lesdites particules d'ingrédients actifs respectifs étant substantiellement retenues à l'intérieur desdits granules respectifs, à la suite de quoi ladite composition ainsi mélangée est formulée en entités de doses unitaires.

40 2. Procédé selon la revendication 1, dans lequel lesdites entités de doses unitaires sont sous forme de capsules contenant ladite composition ainsi mélangée.

3. Procédé selon la revendication 1, dans lequel ladite entité de dose unitaire est un comprimé solide contenant, outre ladite composition ainsi mélangée, un ingrédient lubrifiant mélangé avec elle pour faciliter le traitement desdits granules.

45 4. Procédé selon la revendication 3, dans lequel ledit comprimé contient en outre un additif colorant.

5. Procédé selon la revendication 1, dans lequel lesdits ingrédients actifs finement divisés sont tels qu'au moins 95% de ceux-ci passent à travers un tamis de 100 mesh.

6. Procédé selon la revendication 1, dans lequel lesdits granules présentent une gamme de tailles telle que pas plus de 5% soient supérieures à 2 mm et pas plus de 20% soient inférieures à 0,075 mm.

50 7. Composition pharmaceutique combinée présentant au moins des premier et second ingrédients pharmaceutiquement actifs, l'un au moins de ces ingrédients est difficilement soluble dans une liquide physiologique aqueux, et ces ingrédients présentent des caractéristiques hydrophobes ou hydrophiles respectivement différents, et composé d'un mélange hétérogène du point de vue granulaire mais substantiellement homogène desdits ingrédients lesdits premier et second ingrédients respectifs étant présents sous forme particulière finement divisée et ayant été d'abord compactés séparément puis fragmentés séparément en grandules respectivement séparés, où un groupe desdits granules respectifs contient substantiellement seulement ledit premier ingrédient actif en mélange avec un premier groupe de matières de support inertes, pharmaceutiquement acceptables, non toxiques, de la classe comprenant des agents absorbants, des agents désagrégeants, des agents tensioactifs, des lubrifiants et des auxiliaires de compactage, un second groupe desdits granules respectifs contient ledit second ingrédient actif en mélange séparé avec un second groupe de matières de support inertes, pharmaceutiquement acceptables, non toxiques, de la classe comprenant des agents absorbants, des agents désagrégeants, des agents tensioactifs, des lubrifiants et des auxiliaires de compactage, lesdits premier et second groupes respectifs de matières de support étant respectivement compatibles avec lesdits premier et second ingrédients actifs et fonctionnellement capables de faciliter la désintégration desdits granules respectifs et la dissolution

## EP 0 207 405 B1

desdites particules d'ingrédients respectives lors de l'exposition desdits granules audit liquide physiologique, ce grâce à quoi ladite composition présente une biodisponibilité accrue d'au moins l'un desdits ingrédients, par rapport à sa biodisponibilité dans une combinaison de granules homogènes contenant à la fois lesdites particules d'ingrédients finement divisés respectives en mélange intime les unes avec les autres.

8. Composition selon la revendication 7, formulée en une capsule de dose unitaire.

9. Composition selon la revendication 7, formulée en un comprimé, et contenant un lubrifiant mélangé avec lesdits premier et second groupes respectifs de granules dans ledit comprimé.

10. Composite thermodurci selon la revendication 9, caractérisé de plus en ce que la plus grande présente une gamme de tailles telle qu'au moins 95% passent à travers un tamis de 100 mesh.

11. Composition selon la revendication 7, dans laquelle lesdits granules présentent une gamme de tailles telle que pas plus de 5% soient supérieures à 2 mm et pas plus de 20% soient inférieures à 0,075 mm.

15

20

25

30

35

40

45

50

55

60

65